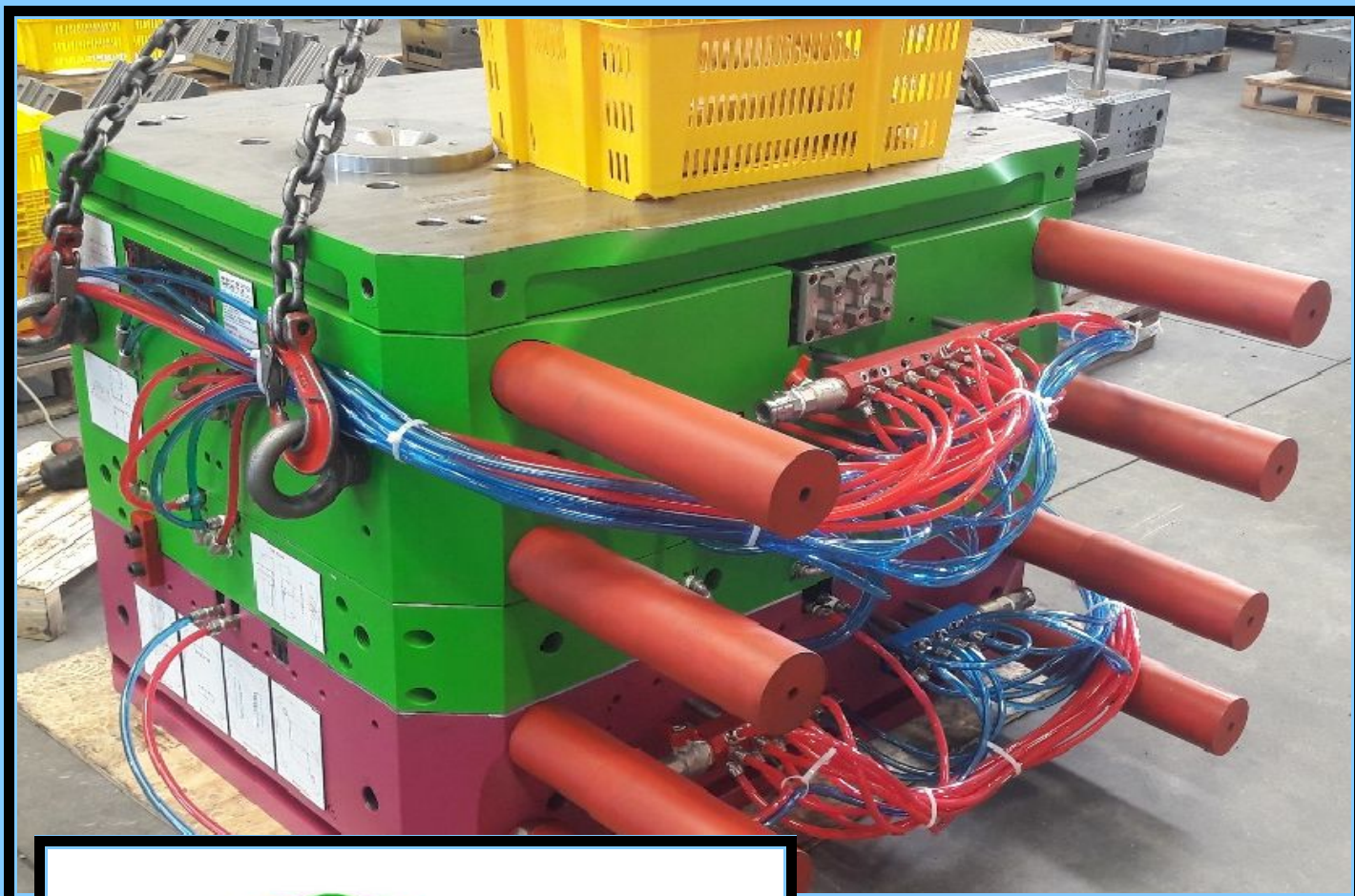
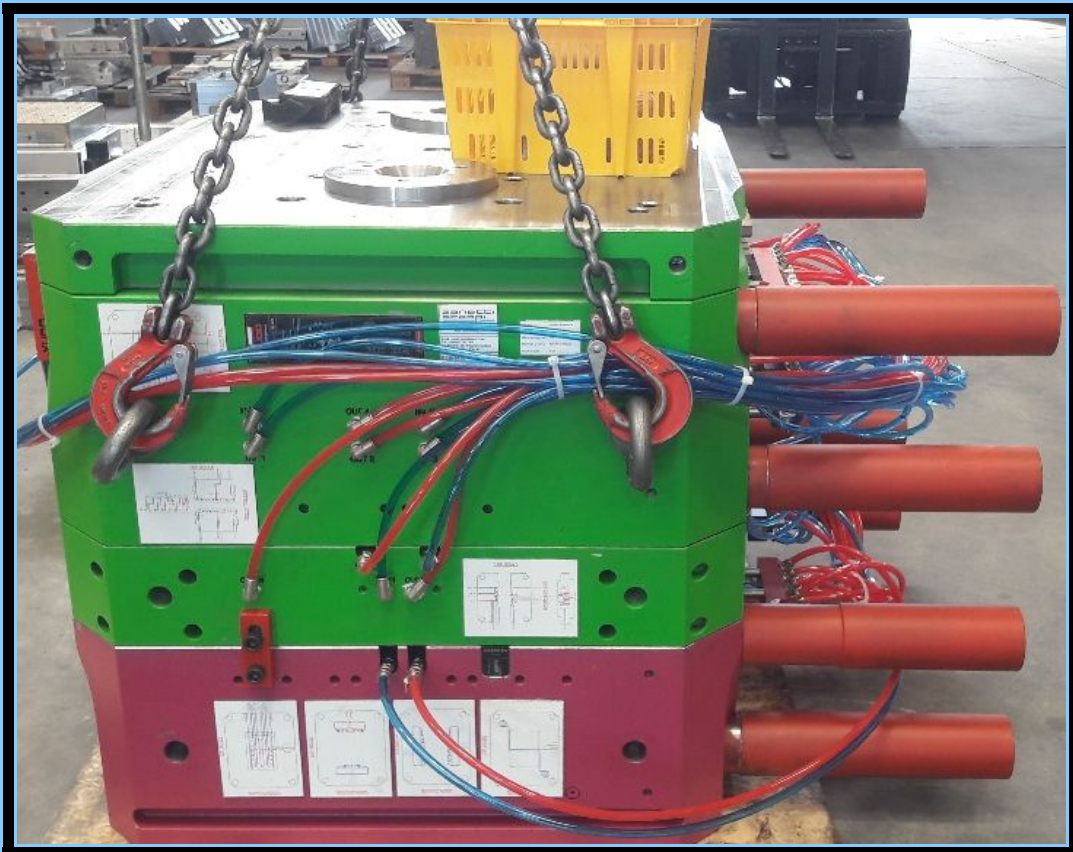
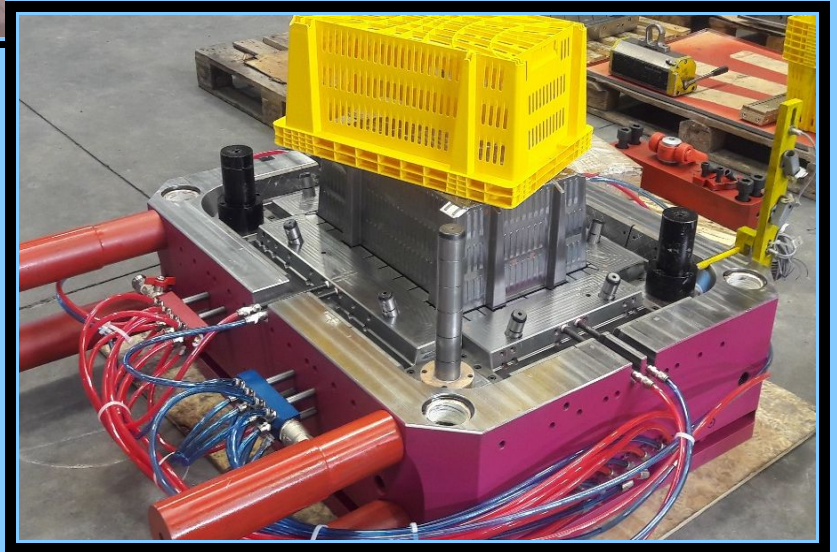
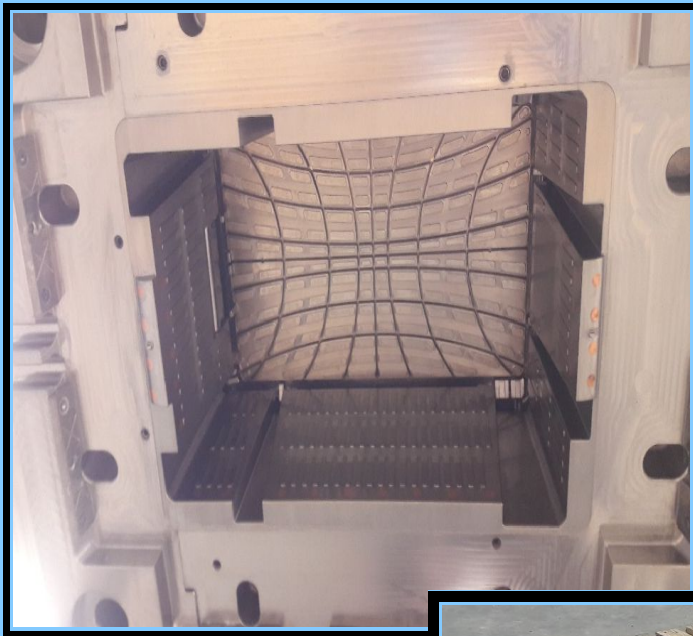


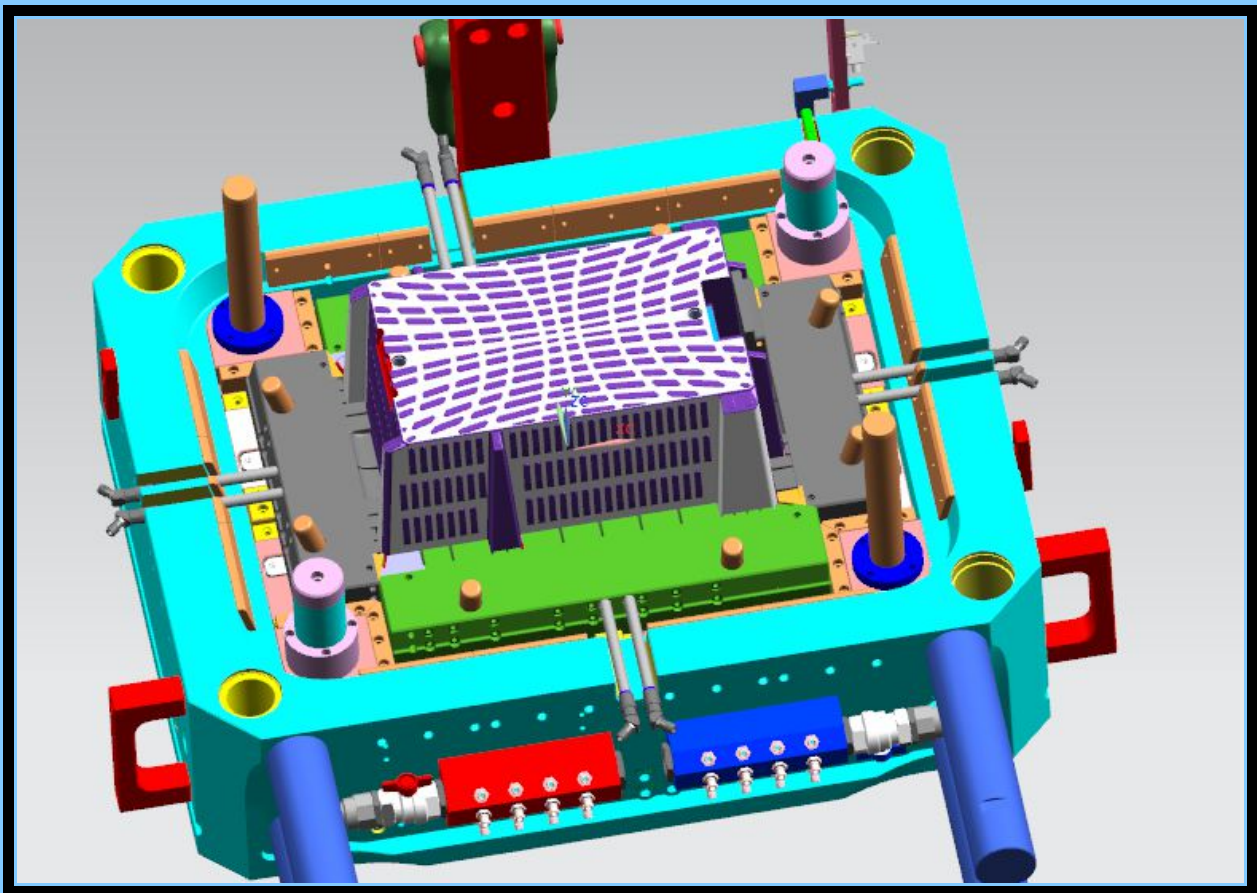
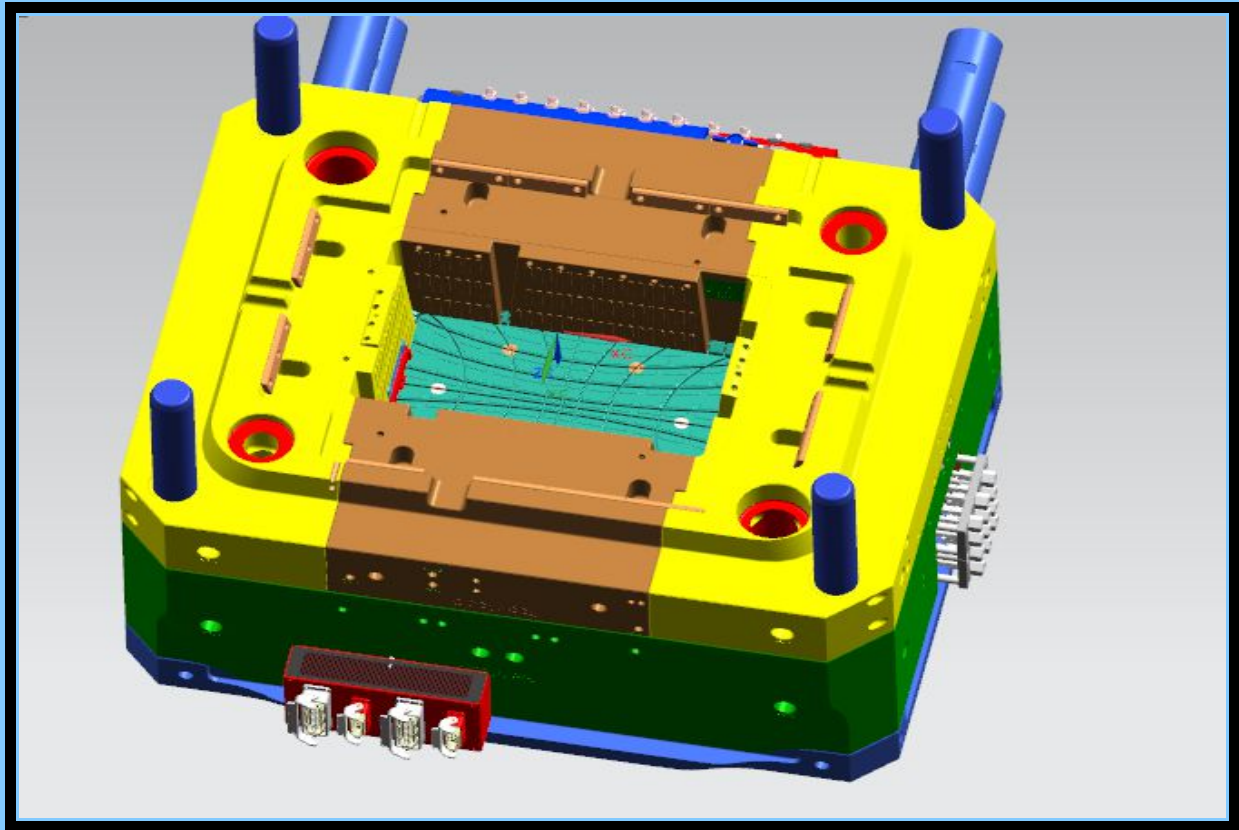
**zanetti
stampi** s.r.l.

MOULDS ENGINEERING
AND PRODUCTION

MOULD : BICOLOR CRATE 600x400x300







DATA SHEETS XLP 6430

MOLD DIMENSIONS : 1350 X 1100 X 1000 mm

MOLD WEIGHT : 10,000 Kg

MATERIALS:

MOLD STRUCTURE 1.2312/ 1.1730

CAVITY INSERT / CORE INSERT / SLIDERS 1.2738/1.2311

INJECTION SYSTEM : **DOUBLE HOT RUNNER SYSTEM**
WITH HYDRAULIC VALVE GATE 3+3 POINTS

EJECTOR SYSTEM : EJECTION FRAME MOVED BY CYLINDER

MAIN MOULD MOVEMENTS :

FIX SIDE: 2 MECHANICAL SLIDERS (BY GAS SPRINGS)

CORE SIDE : 4 MECHANICAL SLIDERS

DATA MATERIAL: PP virgin INEOS

BOX WEIGHT : 2 Kg

INJECTION MACHINE : Negri Bossi 800 Tons

CYCLE TIME: 75 pcs. / hours

